



Image Polyurethane Technical Table

Product Code	Product Description	Mix Ratio	Recom. Hardener	Thinners		Recommended % of Thinner		Recommended Tip Size
				Standard	Retarder	Suction Gun	Pressure Pot	
740	White Undercoat	2 : 1	702	270	275	15 – 30%	10 – 25%	1.8 - 2mm
789	White Gloss	2 : 1	704	275	290	5 – 15%	5 – 10%	1.2 - 1.5mm
746	White Semi Gloss	2 : 1	704	275	290	15 – 25%	5 – 20%	1.2 - 1.5mm
743	White Satin	2 : 1	704	275	290	15 – 25%	10 – 25%	1.2 - 1.5mm
741	White Flat	2 : 1	704	275	290	15 – 25%	10 – 25%	1.2 - 1.5mm
779	Clear Gloss	2 : 1	704	275	290	5 – 15%	0 – 10%	1.2 - 1.5mm
736	Clear Semi Gloss	2 : 1	704	275	290	10 – 20%	5 – 15%	1.2 - 1.5mm
733	Clear Satin	2 : 1	704	275	290	10 – 20%	5 – 15%	1.2 - 1.5mm
731	Clear Flat	2 : 1	704	275	290	10 – 25%	5 – 15%	1.2 - 1.5mm
730	Clear Sealer	2 : 1	702	270	275	10 – 25%	5 – 15%	1.5 – 1.8mm

Hardener Codes

702 = Fast Hardener

704 = Medium Hardener

706 = Slow Hardener

Thinners Codes

270 = Fast Polyurethane Thinner

275 = Medium Polyurethane Thinner

290 = Slow Polyurethane Thinner, used in hotter climates.

Image **700** series **colours** are available in all four gloss ratios. Refer to appropriate gloss level for specs on colour.