



6 Margate Street, Botany NSW 2019
 P: (02) 9316 8034 F: (02) 9316 5474
 E: sales@pylon.com.au
 W: www.pylon.com.au

TRADITIONAL WIPING STAIN

Pigmented Oil Stain

DATA SHEET
 DS Ref: TWS101114



Manufactured under a certified quality assured system

Product Description

A slow drying pigmented oil stain suitable for timber and veneer substrates. Traditional Wiping Stain creates an opaque uniformed colour.

Principal Uses

- * Raw timber and veneer substrates

Features & Benefits

- * Easy application
- * Provides a consistent, uniform colour
- * Hand, 'wipe on - wipe off' application
- * 'Spray on - wipe off' application
- * Assists to hide imperfections in timber & veneer substrates
- * Accurate colour matching



Solid Content

N/A



Theoretical Coverage

7 - 9m² depending on application system



Packaging

* 1Lt 4Lt 20Lt

* White & Black only



Mixing Instructions

Use a flat blade and stir thoroughly before and during application process.

- * Add appropriate reducer and re stir.



Thinning

- * Mineral Turps
- * By adding Mineral Turps will allow a slower evaporation rate for larger surfaces

Refer to Pylon technical team

WARNING

Adding Mineral Turps will lighten the colour & reduce the opacity



Drying Times

Dust Free	15-25 mins
Touch Dry	30-40 mins
Sealer or Topcoat	3-4 hrs

Tested at 25° C & 60% relative humidity



Pot Life

N/A



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Application System Guide (based at 25° C and 60% humidity)

	% Thinners	Tip Size	Air Pressure		
			Gun	Pressure Pot	Pump
Suction Pot	N / A	1.2 – 1.6mm	25 - 40psi	N/A	N/A
Gravity Pot	N / A	1.2 – 1.6mm	25 - 40psi	N/A	N/A
Pressure Pot	N / A	1.2 – 1.6mm	25 - 40psi	6-10psi	N/A
Air Assisted Airless	N / A	9 – 11 thou	N / A	N / A	1000 -1500psi
Straight Airless	N / A	9 – 11 thou	N / A	N / A	1000 -1500psi

- Refer to Pylon technical team for your specific requirements

Equipment Cleaning

Thinners C or MEK

Surface Preparation

- 1) All surfaces must be clean, dry and free from dust, grease, glue, dirt and all other contaminants before proceeding and throughout the entire coating process.
- 2) For raw substrates fill small defects, cracks and holes with a suitable putty; allow sufficient time to dry as per manufacturers specifications.

Remove sanding dust from the grain cells / fibres using an air gun and a lint free cloth.

Application Guidance

- **Hand Application;** use a white lint free cloth apply a wet coat on a circular motion & then wipe off with the grain with a clean white lint free cloth.
- **Spray Application;** apply a wet coat with the grain, then wipe off with the grain with a clean white lint free cloth.
- Due to various application systems, species of timbers and veneers in today's market, we advise that you contact Pylon's technical team for your specific requirements.

This data sheet and the relevant MSDS must be read and understood prior to application.



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Problem Solving

- Always ensure that the stain is thoroughly agitated before & during application.
- Work in sections so that you can finish along the grain.
- Hand Application; use a white lint free cloth apply a wet coat on a circular motion & then wipe off with the grain with a clean white lint free cloth.
- Spray Application; apply a wet coat with the grain, then wipe off with the grain with a clean white lint free cloth.

Refer to Pylon technical team if you experience other problems during the application process.

Storage Instructions

Store in an approved dangerous goods cabinet or bunker in dry condition below 30° C.

Shelf life; 10 months unopened;

Opened products; 4 months.

Warnings

Pylon Coatings advises that:

- you review, understand and follow this data sheet and the MSDS before use;
- it will only support a coating system that is exclusively Pylon products;
- Traditional Wiping Stain should be tested on the selected substrate before proceeding;
- Traditional Wiping Stain is not recommended for any surface that will be submerged in water;
- Traditional Wiping Stain is for selected internal surfaces;
- Traditional Wiping Stain should only be applied when temperatures are above 10° C and below 35° C;
- Traditional Wiping Stain is not recommended for external surfaces;
- Traditional Wiping Stain may not cure properly whilst temperatures are below 10° C;
- Traditional Wiping Stain is a specialised industrial coating and should only be applied by experienced and competent tradespeople.

Condition of Use

All Pylon Coatings products are manufactured from high-grade raw materials to ISO 2008 quality assured system. We have no control over the conditions under which these products are stored, transported, handled or used, so customers are advised to test the product before adapting them to their own use. The information contained in this data sheet is based on data appraised in our own laboratory and from comprehensive market research. Pylon Coatings can only control the quality and formulation of our own products, and therefore have no responsibility over the quality or consistency of other company's products or substrates that our products are being applied on. Due to the possible variations between our controlled laboratory test conditions and techniques, differences in application and the range of substrates in today's market, Pylon Coatings supplies its products only on the condition that the consumer is satisfied with the performance of the product in meeting their requirements.

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